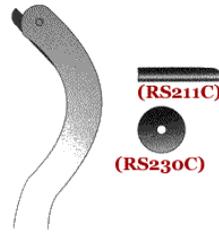


## Instruction/Data Sheet

The *Robert Porby* Hollowmaster has a flat underside which provides exceptional control and stability when hollowing and is suitable for end grain and bowl work. It is supplied with two interchangeable tips for hollowing and scraping.

### Equipment

Hollowing Tip: RS211C  
Scraper Tip: RS230C

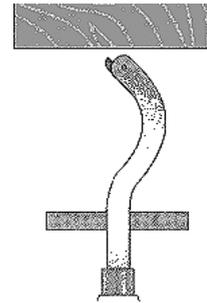


### Lathe Set-up

1. With the tool rest set on centre, place the flat underside of the Hollowmaster on the rest.

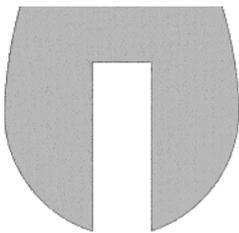


2. Always use the tool with the straight part of the shaft on the tool rest.

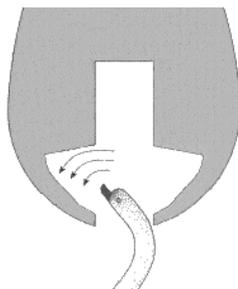


### Tool-use

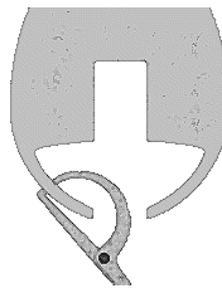
1. An initial centre hole can be pre-drilled.



2. To form an initial shape, use sweeping cuts from the centre outwards.



3. Stop and check the wall thickness at regular intervals.



4. A smooth finish is achieved using the scraper tip.



### Safety

Always switch the lathe off to clear shavings.



### Sharpening

Both tips can be sharpened using a flat sharpening stone.

